



INSTALLATION GUIDE

WATERPROOF SERIES

INSTALLATION OF **SHAFT SEAL**



1

Lightly lubricate the outer diameter of the shaft seal and the sealing lips on the inside using your finger with food-grade grease or oil.



Ensure correct installation direction -> the side with the relief groove must face inward.



- 2** | Position the seal ring at an angle and press it into the housing until it sits flush.

INSTALLATION **PROTECTIVE CAP**



- 3** | Also lightly lubricate the outer diameter of the cap and, in the case of an open cap, the inner sealing lips.



4

Position the closed cap at an angle and press it into the housing until it sits flush.

Carefully slide the open cap over the shaft and press it into the bearing housing.



Ideally, install the protective cap only **after** reaching **operating temperature** to avoid excess pressure.

Do not apply grease inside the bearing. The bearing inserts are lubricated for life and do not require re-lubrication.

After installation, do not subject the system immediately to full load. **Allow it to run in at low speed.**



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